



Portfolio for Kevin Small

Technical Writer

December 2025 rev 1.4



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Technical Writer

Doc. Ref : **PM-01.001**

Revision : **1.4**

Date : **2025-12-01**

Section : Page: **2** of **18**

----- Contact Information -----

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Permission to use complete documents or portions and samples of documents that I have produced has been obtained in writing from all companies.

Revision History

Rev.	Date	Description
initial	2019-11-02	Initial release
1.0	2019-11-21	Update contents, add additional example documents
1.1	2022-02-15	Address update
1.2	2022-04-01	Misc updates (added AutoCAD,)
1.3	2023-03-11	Misc. Updates (add new sections – Signs and Labels, Schematics and P&IDs)
1.4	2025-12-01	Misc updates (address change, updated skills)



Portfolio for Kevin Small

Technical Writer

Doc. Ref : PM-01.001

Revision : 1.4

Date : 2025-12-01

Section : Page: 3 of 18

Table of Contents

1. My Acquired Skills	4
2. Documents Created	5
3. Samples	6
3.1 Document Standards	6
3.2 Manuals	7
3.3 Standard Operating Practices (SOPs)	8
3.4 Summaries	9
3.5 Work Instructions	10
3.6 Tally and Reference Booklets	11
3.7 Training Documents	11
3.8 Signs and Labels	12
3.9 Schematics and P&IDs	13
4. Illustrations	14
4.1 Component Drawings	14
4.2 Modified Photos	14
4.3 System Diagrams	15
5. Appendix	16
5.1 Glossary	16
5.2 Abbreviations	17
5.3 Attachments	18



Portfolio for Kevin Small

Technical Writer

Doc. Ref : **PM-01.001**

Revision : **1.4**

Date : **2025-12-01**

Section : Page: **4 of 18**

1. My Acquired Skills

General Highlights

- Represented (acceptance commissioning and warranty) a large U.S. based oilfield equipment manufacturer in India, Russia, Ukraine and Uzbekistan.
- Owned and operated a manufacturing business (custom control panel assembly and installation) in Alberta.
- Managed a \$2 million dollar project to integrate a controls system onto four different types of high pressure pumping units.

Documentation Specific Highlights

- Set up and managed a document control system, complete with document review and approval process.
- Set up structure and built content (modules) for an employee training system.
- Set up structure and built content (SOPs, process flow charts) for a manufacturing operation.
- Created and edited SOPs, Work Instructions, Forms, Appendices, etc.). Managed documents (review and approval workflows) for a cannabis company.
- Oversaw the creation of part numbers and the validation, input & revision of BOMs for an MRP system.

Programs

- Microsoft Office (Word, Excel, Visio, Power Point), Libre Office (Write, Calc, Draw)
- Adobe Acrobat
- Veeva Vault (document control software)
- Corel X7 Suite, Gimp
- AutoCAD (basic level), DraftSight (basic level)
- OrCAD, Solidworks Composer (basic level)
- HTML (basic level)
- PLC programming (basic level)

Languages

- Conversant: Portuguese
- Basic: Spanish, Italian, Russian and Dutch

Attributes

- Reliable. Results driven.
- Quality and consistency oriented. Strict adherence to company and industry standards & accepted practices.
- Able to work independently or in a team environment.
- Versatile. Able to work full time, part time or on a project basis.



Portfolio for Kevin Small

Technical Writer

Doc. Ref : **PM-01.001**

Revision : **1.4**

Date : **2025-12-01**

Section : Page: **5 of 18**

2. Documents Created

- **Operations and Maintenance Manuals** – comprehensive documents containing safety, equipment description & operation, maintenance and troubleshooting sections.
- **Standard Operating Procedures (SOPs)**
 - **Infrastructure** – administration, safety, engineering, production, purchasing, inventory control, QA, documentation and shipping & receiving.
 - **Equipment Manufacturing** – work orders, work instructions for assembly, configuration, modification & repair, QC and packing & shipping instructions.
 - **Grow Operations** – security, employee and visitor vetting, growing, pest & disease control, harvesting, maintenance and equipment cleaning & sterilizing.
- **Summaries** – one page system operating reference sheets (common commands, GUI & connection “maps”, etc...) and equipment maintenance sheets.
- **Work Instructions** – electronic upgrade, programming, calibration and QC procedures complete with the system to validate, standardize, approve and organize these for easy access and distribution.
- **Tech Advises / Technical Bulletins** – advisories for alerting personnel of various "situations" complete with the system to validate, standardize, approve and organize these for easy access and distribution
- **Training Documentation** – tailored, modular based topics (general knowledge, specific equipment operation, field maintenance & troubleshooting, etc...) complete with knowledge quizzes.
- **Pocket Technical Reference** – company specific and general electronics info in a pocket size book (over 400 copies were printed of one version that I created).
- **Tally Books** – customized pocket sized notebooks with industry standard information and lined note pages.
- **Sales Brochures** – equipment specific complete with specifications.
- **Labels** – pipe labels, equipment labels, room signs,
- **Illustrations for the Above Products** – I've created and/or modified: photos, general assemblies, concept drawings, GUI "snips", flow charts, troubleshooting & repair charts and tables & block diagrams.



Portfolio for Kevin Small

Technical Writer

Doc. Ref : **PM-01.001**

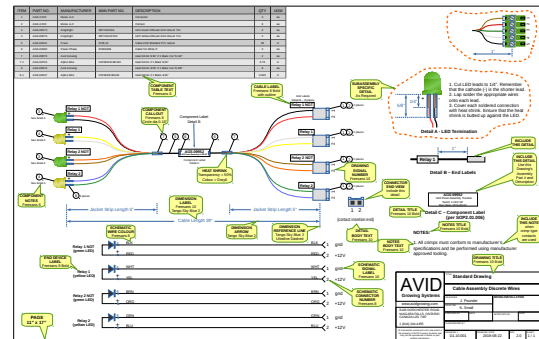
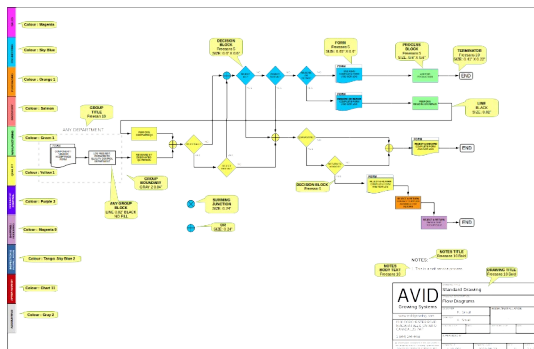
Revision : **1.4**

Date : **2025-12-01**

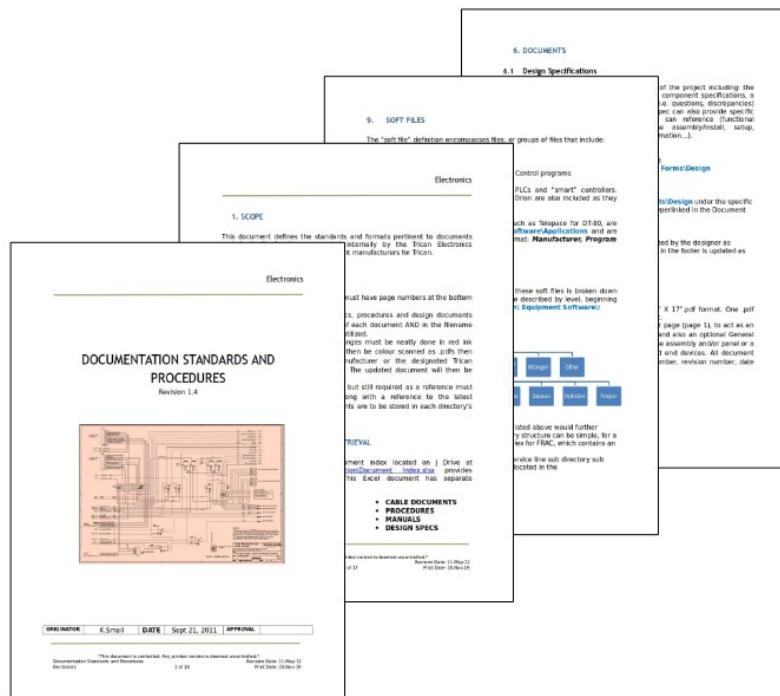
Section : Page: **6 of 18**

3. Samples

3.1 Document Standards



Standards detailing colours, fonts and sizes maintain consistency throughout all documentation.



Detailed information regarding all aspects of documentation



Portfolio for Kevin Small

Technical Writer

Doc. Ref : PM-01.001

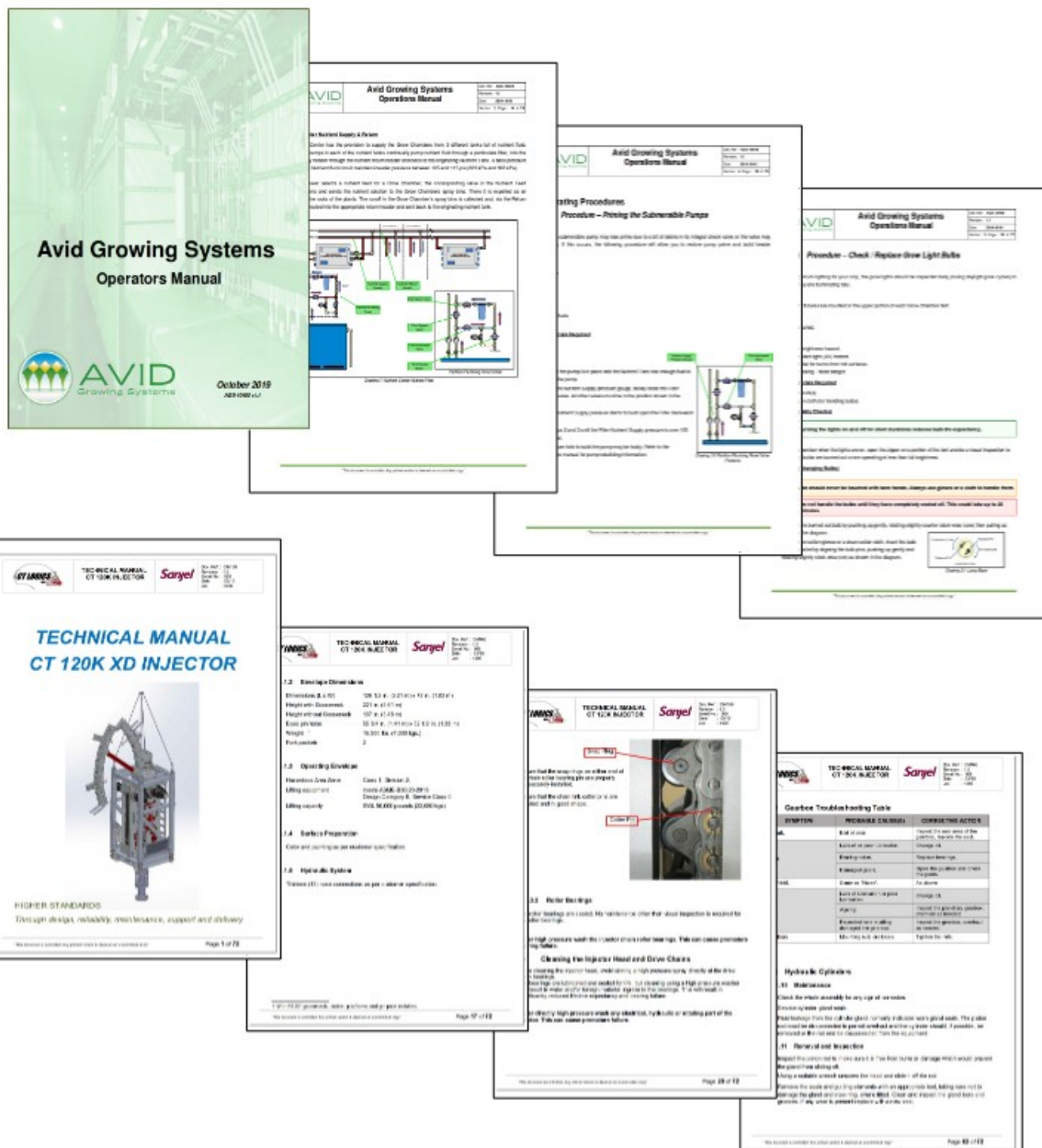
Revision : 1.4

Date : 2025-12-01

Section : Page: 7 of 18

3.2 Manuals

This portfolio was created in a manual format to demonstrate my layout style. Samples of other manuals are below.





Portfolio for Kevin Small

Technical Writer

Doc. Ref : **PM-01.001**

Revision : **1.4**

Date : **2025-12-01**

Section : Page: **8 of 18**

3.3 Standard Operating Practices (SOPs)

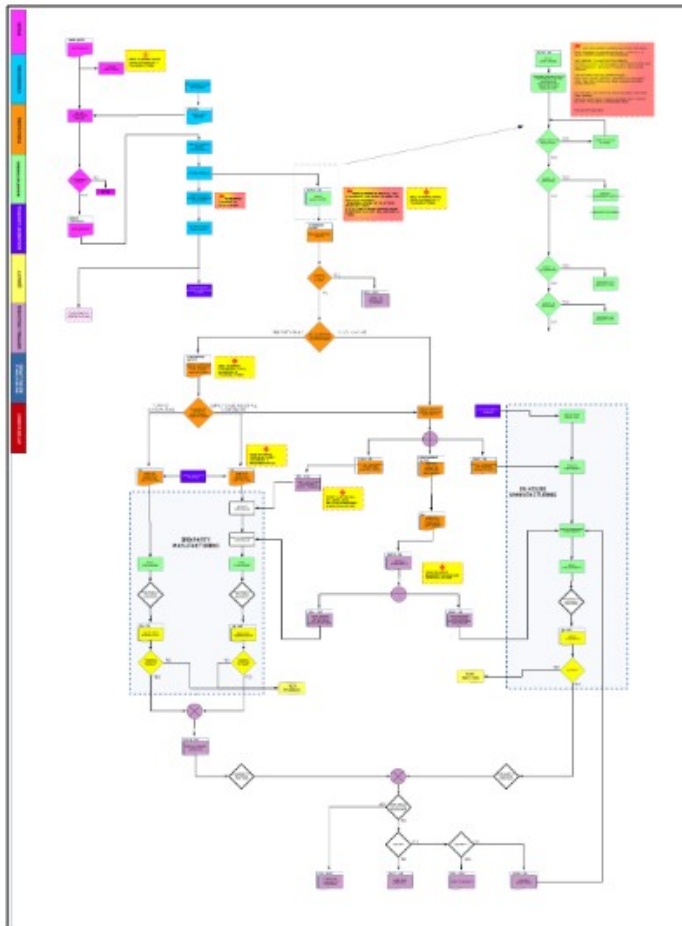


Illustration 1: Manufacturing Flowchart

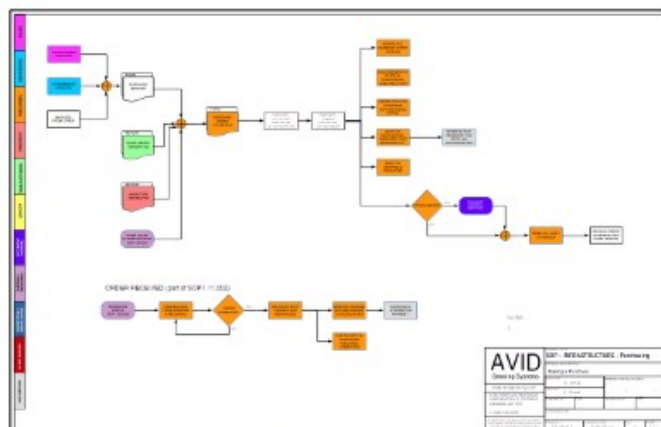


Illustration 2: SOP Flowchart

STANDARD OPERATING PROCEDURE		INFRASTRUCTURE
Create New or Revise Existing Standard Operating Procedure (SOP)		General
Version: 1.1.001	Rev: 0	
Rev: 2019-08-19	Rev: 1.0.0.1	

SCOPE
This document outlines the steps and supporting documents required to create a new Standard Operating Procedure.

RESPONSIBILITIES
SOPs can be created by anyone in the group. It is highly recommended that the person work in tandem with documentation personnel to ensure that the SOP document is correctly completed (formatted, proofed and signed off). Concentrate on the content as documentation personnel will format it accordingly.
Documentation personnel will then facilitate the review, approval, distribution and filing of the completed SOP.

HAZARDS IDENTIFICATION
None.

EQUIPMENT & MATERIALS REQUIRED
None.

FORMS/DIAGRAMS
D1.01.001.0 Flow Diagram - Create New or Revise Existing Standard Operating Procedure (SOP).
T1.01.001.0 Table - Standard Operating Procedure Groups and Sub-Groups

REFERENCES & DEFINITIONS
None.

PROCEDURE
Refer to the attached flow diagram (D1.01.001.0 page 1):
1. Use the template in the **labivaaid DOCUMENTATION02 - Standard Operating Procedures (SOPs) Forms & Templates** folder. Turn comments on for more information.
2. Assign an SOP number and description. Refer to the attached table T1.01.001.0 for numbering conventions.
3. In the case of a revision, the base number remains the same. Only the revision number is incremented. Refer to the attached table T1.01.001.0 for numbering conventions.
4. Create a new sub-directory in **labivaaid DOC DEVELOPMENT11 - Standard Operating Practices (SOPs) Standard Operating Practices** using the format: **SOPX.OX.OOX - Sub Type - SOP Name**.

INTERNAL DOCUMENT. DO NOT RELEASE
This document is controlled. Any printed version of this document is deemed an uncontrolled copy.

AVID		ENGINEERING CHANGE REQUEST	
TITLE		ECR #: 0000	
SUBMITTED BY:		DATE:	
GENERAL			
TYPE OF CHANGE <input type="checkbox"/> PRODUCT IMPROVEMENT <input type="checkbox"/> REPLACEMENT PRODUCT <input type="checkbox"/> SAFETY <input type="checkbox"/> MANUFACTURING PROCESS			
DESCRIPTION OF CHANGE			
REASON FOR CHANGE SELECT ALL THAT APPLY: <input type="checkbox"/> DESIGN <input type="checkbox"/> MANUFACTURING <input type="checkbox"/> MATERIALS <input type="checkbox"/> TESTING <input type="checkbox"/> OTHER			
IF OTHER PLEASE SPECIFY:			
ITEMS AFFECTED SELECT ALL THAT APPLY: <input type="checkbox"/> DESIGN <input type="checkbox"/> MANUFACTURING <input type="checkbox"/> MATERIALS <input type="checkbox"/> TESTING <input type="checkbox"/> OTHER			
IF OTHER PLEASE SPECIFY:			
AFFECTED COMPONENTS/ASSEMBLIES PART # DESCRIPTION MAJOR ASSEMBLY			
DOCUMENTS REQUIRING CHANGE DOCUMENT # REVISION TYPE DESCRIPTION NEW VOLUME MANUFACTURING			
REQUEST ECR #: 0324 DATE: 2019-11-01			
SUPPORTING DOCUMENTS ATTACHED			
DESIGN DEVELOPMENT COSTS VALUE \$0.00 BETWEEN \$0.00 LABOR \$0.00 MATERIAL \$0.00 TOTAL \$0.00			
DESIGN DEVELOPMENT COSTS VALUE \$0.00 BETWEEN \$0.00 LABOR \$0.00 MATERIAL \$0.00 TOTAL \$0.00			
DESIGN DEVELOPMENT COSTS VALUE \$0.00 BETWEEN \$0.00 LABOR \$0.00 MATERIAL \$0.00 TOTAL \$0.00			



Portfolio for Kevin Small

Technical Writer

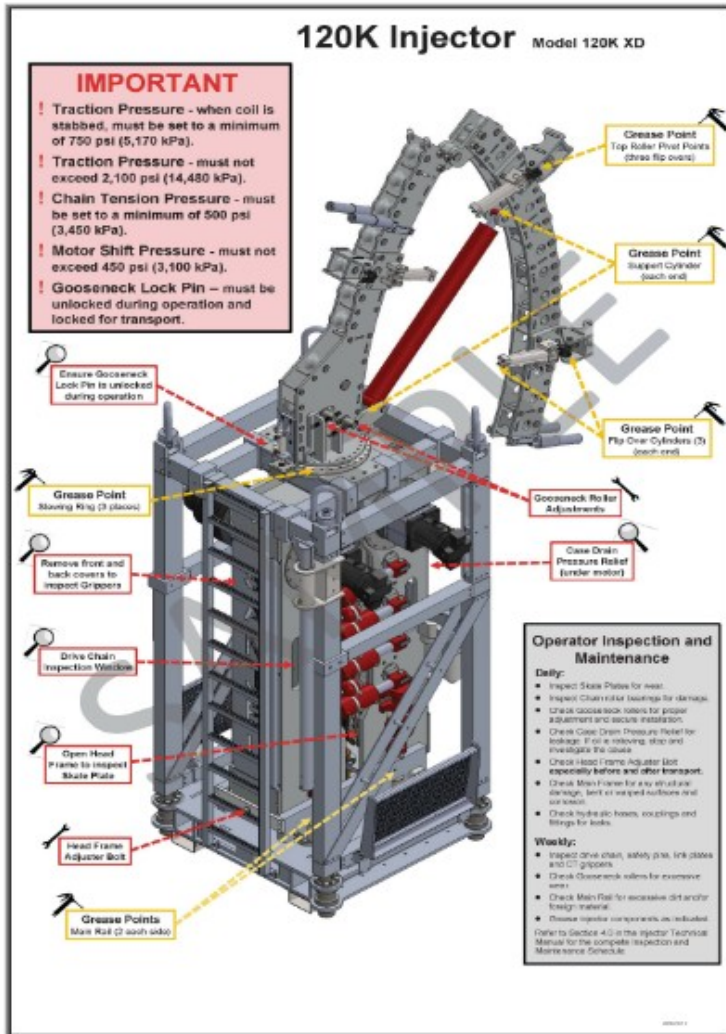
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Revision : **1.4**

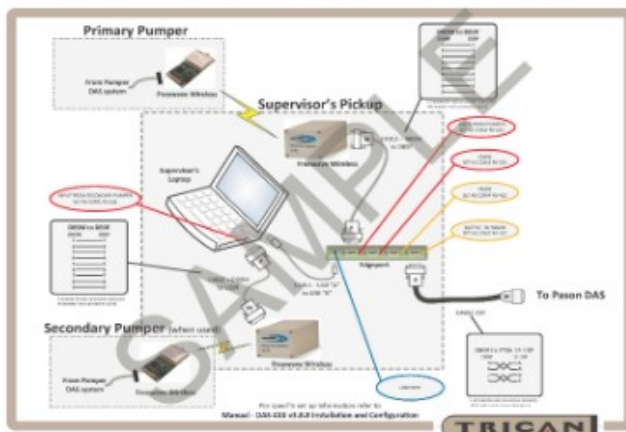
Date : **2025-12-01**

Section : Page **9** of **18**

3.4 Summaries



Note: The injector graphic is "from others"



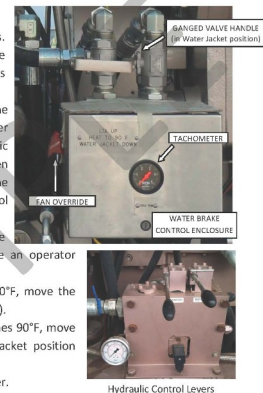
TRICAN

OPERATIONS

Water Brake Operation

For Frac Pumpers having a "ganged" Water Brake valve handle (currently units 620120 and above, except for 620138 through 620141)

1. Engage the tractor hydraulics.
2. Set the tractor engine to approx 1250 RPMs.
3. Turn on the trailer battery disconnect switches. This provides power to the Water Brake tachometer and hydraulic cooling fans as well as the local control panel.
4. Ensure that the Water Brake valve handle is in the Water Jacket position (down). Engage the Water Brake by actuating the Water Brake hydraulic control lever. The Water Brake should then operate at approx. 2500 RPMs (use the tachometer on the Water Brake control enclosure). **DO NOT EXCEED 2550 RPMs.**
5. Monitor the Water Jacket temperature on the Local Control panel display. This will either be an operator screen (HMI) or PRAN display.
6. When the Water Jacket temperature reaches 90°F, move the Water Brake valve handle to the LTA position (up).
7. When the LTA or Intercooler temperature reaches 90°F, move the Water Brake valve handle to the Water Jacket position (down).
8. Disengage the Water Brake hydraulic control lever.
9. The engine is ready to be started.



The hydraulic cooling fans will start automatically as the hydraulic oil heats up. The Fan Override switch, mounted on the side of the Water Brake control enclosure can be used to manually run these fans if required.

In the event of a coolant system overpressure, this system automatically relieves glycol back to the radiator reservoir.

Ops Doc 00001
Procedures & Best Practices

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1 of 1

Revision Date: 28-Sep-12
Print Date: 7-Jun-13



Portfolio for Kevin Small

Technical Writer

Doc. Ref : PM-01.001

Revision : 1.4

Date : 2025-12-01


Section : Page: 10 of 18

3.5 Work Instructions

Electronics

Procedure 00028

Twin Disc Acc Pedal Calibration



SERVICE LINE	Producing	EQUIPMENT	Twin Disc Transmission
CONTRACTOR	K. Small	DATE	Aug 31, 2013
APPROVAL	K. Small	DATE	Aug 31, 2013

Procedure 00028
Procedure is Best Practice

1 of 2

Electronics

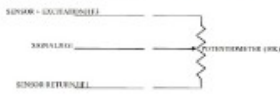
SCOPE

This **guide** applies to Twin Disc transmissions before 2005 with an "AK" suffix in their model number. If the transmission has the ACC Pedal parameters, the message "TRAN SYSTEM FAULT ACC Pedal" will be displayed on the transmission display. This procedure will assist the technician to reset the MIN and MAX ACC Pedal values.

Refer to Twin Disc page 1019107 for further information.

DESCRIPTION

The local control enclosure, whether it is a new "Hatch" type or the original control enclosure, should have a potentiometer connected across three wires from the Twin Disk (TDC) harness as shown in the diagram below. If not, you will have to make this assembly and leave it installed on the unit.



PROCEDURE

- Power off the transmission electronics and the display. While holding both the **⏏** and **⏏** keys on the Twin Display, turn power back on. "TROUBLESHOOTING" mode is now active.
- Scroll up, until **14 SENSOR CALIBRATION** is displayed. Press both **⏏** keys simultaneously to accept. The display should now read **ACC PEDAL CALIBRTN**. Press both **⏏** keys simultaneously to accept.

Procedure 00028
Procedure is Best Practice

2 of 2

Electronics

- The display will read **CALIBRATE SENSOR**. Press both **⏏** keys simultaneously to accept.
- The display will read **SET MIN X.XX (voltage value)**. Dial the pot until the display reads 1.00 volts and press both **⏏** keys simultaneously to accept. The display will read **WORKING** for a few seconds.
- The display will then read **SET MAX X.XX (voltage value)**. Dial the pot until the display reads 4.00 volts and press both **⏏** keys simultaneously to accept. The display will read **WORKING** for a few seconds.
- CALIBRATE COMPLETE** will then be displayed for a few seconds. Wait until **CALIBRATE COMPLETE** is displayed, then press the **⏏** key.
- When **EXIT SUB MENU** is displayed, press both **⏏** keys simultaneously to exit.
- When **ACC PEDAL CALIBRTN** is displayed, press the **⏏** key.
- EXIT TEST** should then be displayed. Press both **⏏** keys simultaneously to exit.
- 14 SENSOR CALIBRTN** will now be displayed. Power off the transmission and display for 20 seconds, then restore power.
- Set the pot to a mid-range value (2.5 volts). Apply a bit of RTV to the pot shaft to prevent it from turning.
- Calibration complete.

Procedure 00028
Procedure is Best Practice

3 of 2

Roller Chain Wear Gauge Instructions

(excerpted from Diamond Chain Company)

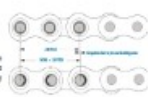
As a safety procedure - shut off power and lock out gears and sprockets before attempting to measure chain wear.

- Determine the pitch of the chain. This is typically stamped on the side of the chain. It can also be determined by measuring the distance from the center of one pin to the center of the next pin. Refer to the Diamond Chain product catalog for a list of ANSI standard chain models and corresponding pitch measurements or visit www.diamondchain.com.
- For reliable wear measurement, a test span of chain must be used. Using slack chain will result in inaccurate measurements.
- Choose either 1/2" or 3/4" wear dimension (d) to check your span of chain. Each percentage correlates to a different size of the span. The maximum allowable wear elongation is typically 2% for most industrial applications, depending upon specific design. In chain having fixed center distance, chain running in parallel, or where smoother operation is required, chain wear should be limited to approximately 1.5%. Common chain elongation is 40 mils over 100 mils. A maximum wear elongation of 2% would be 1/2" x 2% = 0.01" or 10 mils. A maximum wear elongation of 1.5% would be 1/2" x 1.5% = 0.0075" or 7.5 mils.
- Refer to the table on the wear gauge for the number of pitches to inspect. The recommended pitch indicated in the measurement provides a more accurate representation of the average amount of wear distributed throughout the chain.
Example: For ANSI 40 x 40 roller chain, 10 pitches will be measured.
- Place the inside corner of the wear scale around one pin, perpendicular to the "V" wear starting point.
- Starting off "0" count the number of pitches (to be measured) to your chain length.
Example: Count from zero to 10 for ANSI 40 x 40 roller chain.
- If the center of the indicated pin does not reach the wear line for the corresponding chain size, the chain has not reached the wear limit.
Example: For ANSI 40 x 40 roller chain, if the center of the 10th pin does not reach the 40 mil wear mark, the chain remains usable.
- If the center of the indicated pin is at or beyond the indicated line, the chain is worn to the wear limit (1.5% or 2%, depending on the needs and could be replaced).
Example: For ANSI 40 x 40 roller chain, if the center of the 10th pin reaches or exceeds the 40 mil wear mark, the chain is worn to the wear limit.

Page 1 of 2

ROLLER CHAIN WEAR

Chain does not "stretch". Elongation is caused when material is removed from the pins and bushings.



The individual pitch is a roller chain articulation as they enter and leave the sprockets. The articulation results in wear on the pins and bushings. As material is worn away from these surfaces the chain will gradually elongate.

ELONGATION CONTROL

Elongation is a normal and negative condition to proper lubrication and other maintenance. The rate of wear is dependent upon the relationship between the load and the amount of bearing area between pin and bushing, the material and surface condition of the bearing surfaces, the diameter of the rollers, and the frequency and degree of articulation between pins and bushings. The rate is determined by the quantity of articulation in the chain, the speed, the number of teeth, and the length of the chain in pitches.

CHECK CHAIN WEAR

Roller chains should be replaced when worn elongated beyond 2% or when the chain stretches to "two high" near the top of the teeth or relatively large sprockets. Do not correct or replace a worn chain. Do not continue to run a chain with excessive wear in some applications, the chain will elongate the sprockets and cause damage to the sprockets and motor.

ANSI Chain	Chain Pitch	Measured Length					
		Pitches	Normal				
20	25.4	6.38	48	12.30	3.85	12.375	314
25	31.75	6.38	52	12.30	3.85	12.375	314
35	39.67	12.70	24	12.30	3.85	12.375	314
40	50.8	12.70	24	12.30	3.85	12.375	314
50	63.5	12.70	24	12.30	3.85	12.375	314
60	76.2	12.70	24	12.30	3.85	12.375	314
80	101.6	25.40	12	12.30	3.85	12.375	314
100	127.0	31.75	10	12.30	3.85	12.375	314
120	152.4	38.10	8	12.30	3.85	12.375	314
140	177.8	44.45	6	12.30	3.85	12.375	314
160	203.2	50.80	5	12.30	3.85	12.375	314
180	228.6	57.15	4	12.30	3.85	12.375	314
200	254.0	63.50	3	12.30	3.85	12.375	314
240	304.8	76.20	2	12.30	3.85	12.375	314

Page 2 of 2



Portfolio for Kevin Small

Technical Writer

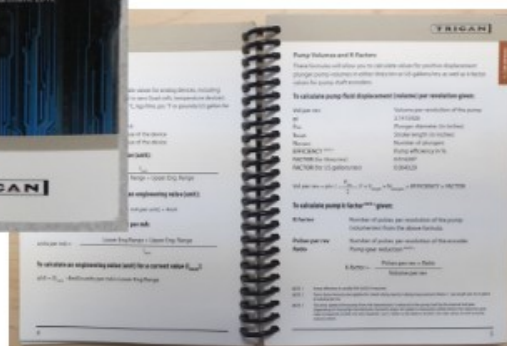
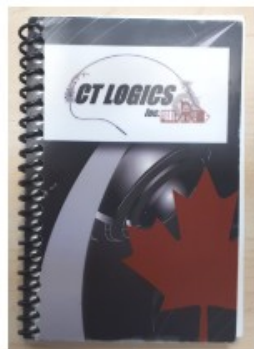
Doc. Ref : **PM-01.001**

Revision : **1.4**

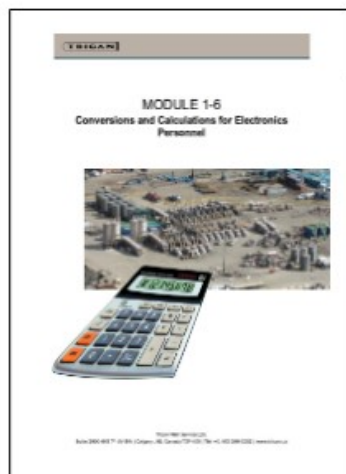
Date : **2025-12-01**

Section : Page: **11 of 18**

3.6 Tally and Reference Booklets



3.7 Training Documents





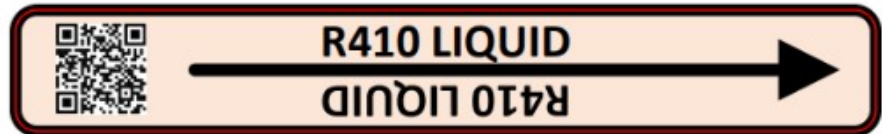
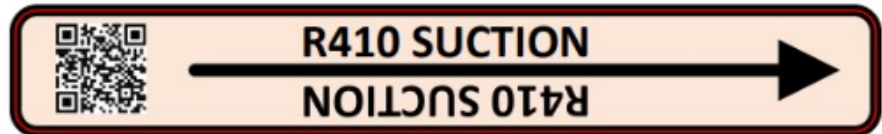
Portfolio for Kevin Small

Technical Writer

Doc. Ref : PM-01.001
Revision : 1.4
Date : 2025-12-01
Section : Page: 12 of 18

3.8 Signs and Labels

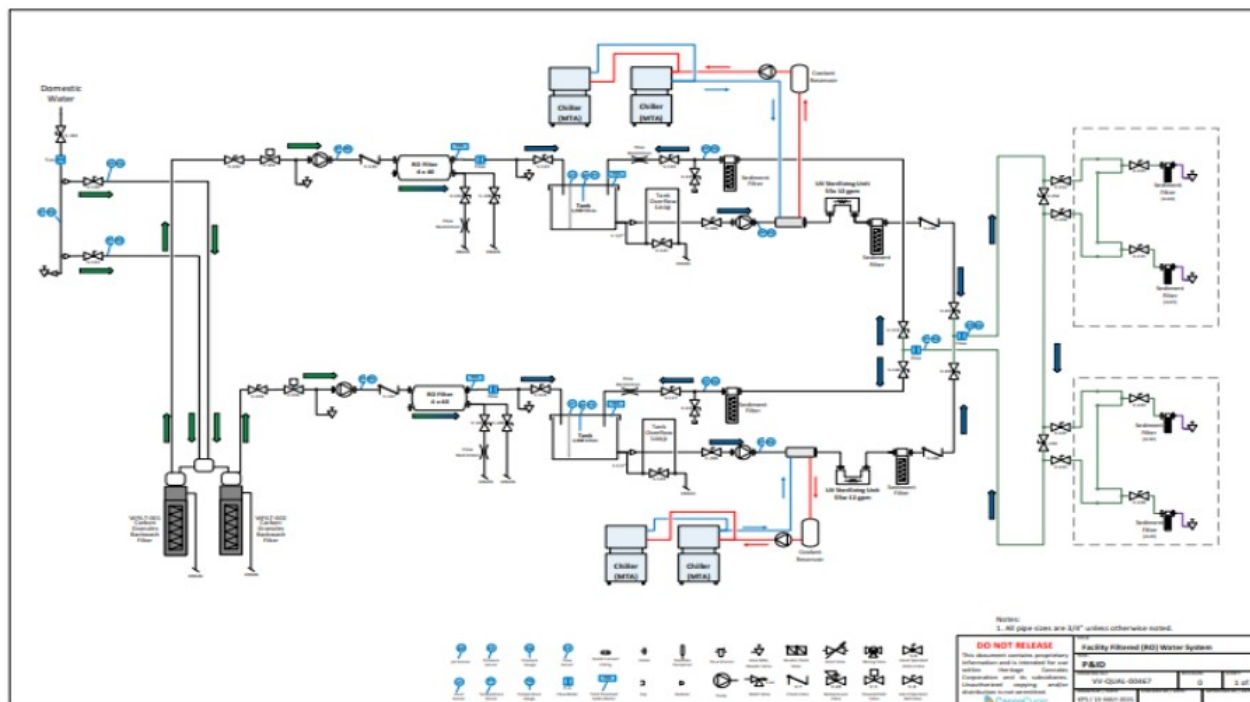
Lot No.: _____		Place QR Code Here
Tag No.: _____		
EMPTY		
Date: _____		By: _____
IN USE		
Date: _____		By: _____
RELEASED		
Date: _____		By: _____
HOLD		
Date: _____		By: _____





Section : Page: 13 of 18

3.9 Schematics and P&IDs





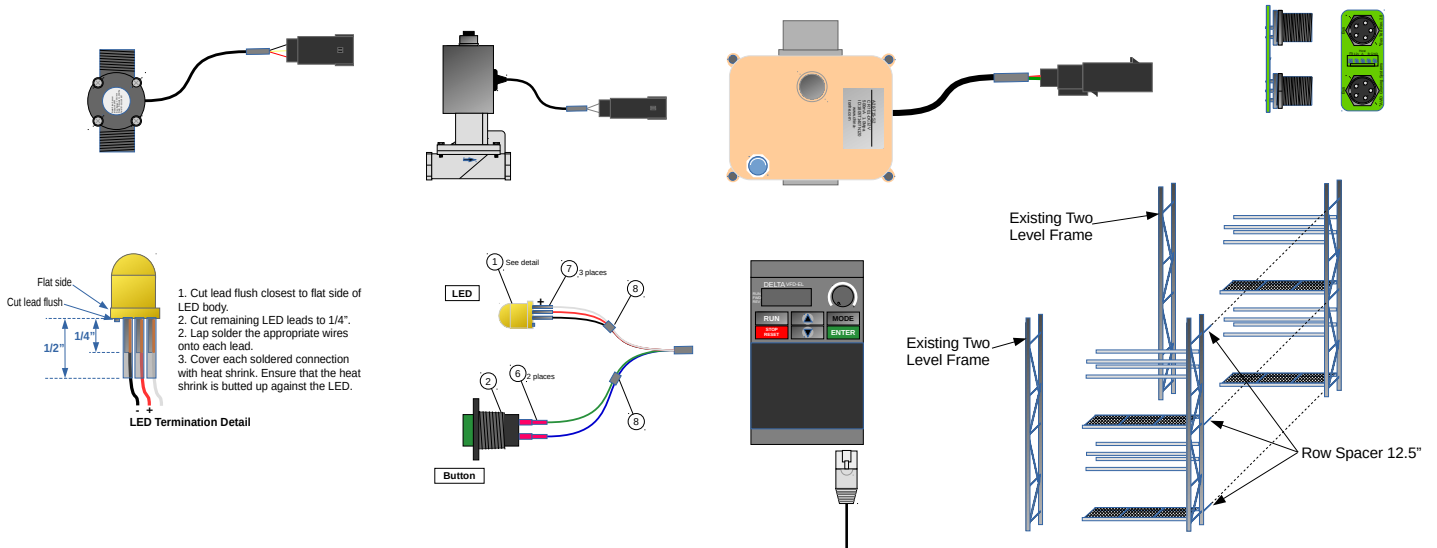
Portfolio for Kevin Small

Technical Writer

Doc. Ref : **PM-01.001**
Revision : **1.4**
Date : **2025-12-01**
Section : Page: **14** of **18**

4. Illustrations

4.1 Component Drawings



4.2 Modified Photos

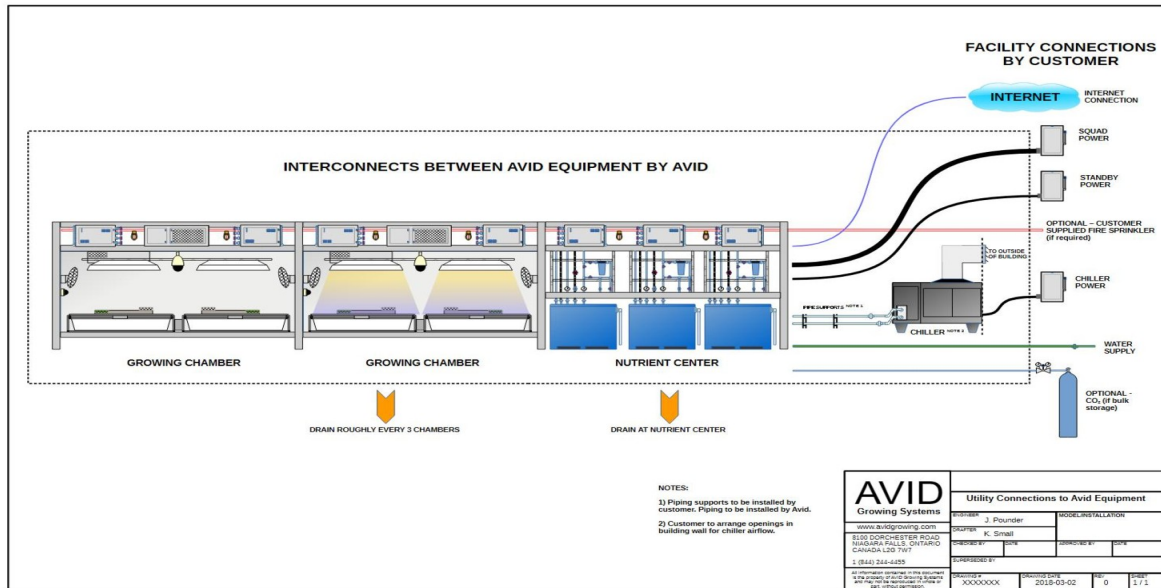


Illustration 3: Original Photo

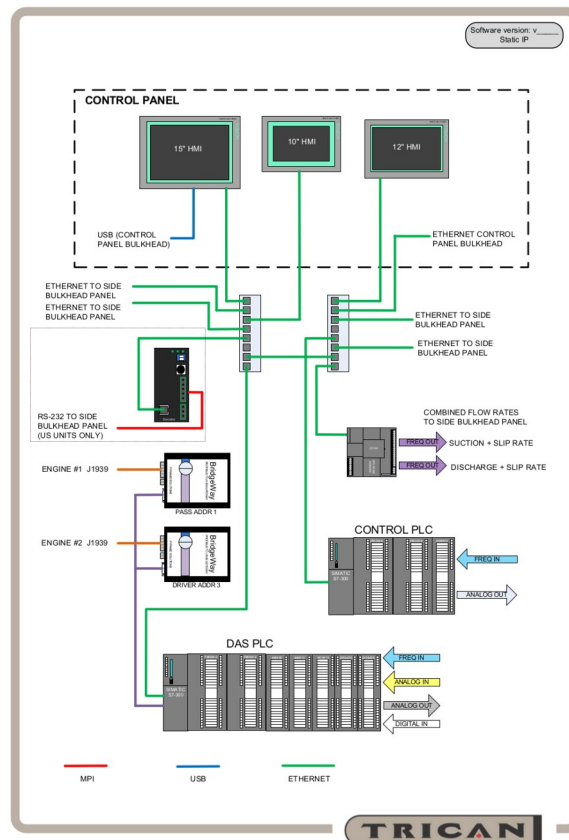


Illustration 4: Modified Photo. Clutter is removed and gooseneck has been restored (left side)

4.3 System Diagrams



SLIP BLENDER (SIEMENS + SIEMENS)





Portfolio for Kevin Small

Technical Writer

Doc. Ref : PM-01.001

Revision : 1.4

Date : 2025-12-01

Section : Page: 16 of 18

5. Appendix

5.1 Glossary

Accuracy - The closeness of an indication or reading of a measurement device to the actual value of the quantity being measured. This is usually expressed as \pm percent of full-scale output or reading.

AC - Alternating current; An electric current that reverses its direction at regularly recurring intervals.

Ambient Conditions - The conditions around the transducer (pressure, temperature, etc.).

Ampere (amp) - A unit used to define the rate of flow of electricity (current) in a circuit.

Amplifier - A device which draws power from a source other than the input signal and which produces as an output an enlarged reproduction of the essential features of its input.

Analog - A quantity that can vary continuously through a potential infinite number of values, for example, the time swept out by the hands of a clock or the output of a thermocouple.

Baud - A unit of data transmission speed equal to the number of bits (or signal events) per second; 300 baud = 300 bits per second.

Binary - Refers to base 2 numbering system, in which the only allowable digits are 0 and 1.

Bit - Acronym for binary digit. The smallest unit of computer information, it is either a binary 0 or 1.

Byte - The representation of a character in binary. Eight bits.

Calibration - The process of adjusting an instrument or compiling a deviation chart so that its reading can be correlated to the actual value being measured.

CPS - Cycles per second; the rate or number of periodic events in one second, expressed in Hertz (Hz).

CSA - Canadian Standards Association.

Current - The flow of electrons in an electric circuit. The unit of measurement is the Ampere.

DC - Direct current; An electric current flowing in one direction only and substantially constant in value.

Decimal - Refers to a base ten number system using the characters 0 through 9 to represent values.

Density - Mass per unit of volume of a substance. i.e. - grams/cm³ or pounds/ft³.

DIN (Deutsche Industrial Norm) - A set of German standards recognized throughout the world.

Error - The difference between the value indicated by the transducer and the true value of the parameter being sensed. It is usually expressed in percent of full scale output.

Firmware - Programs stored in PROMs, EPROMs or flash memory.

Flow Rate - Actual speed or velocity of fluid movement.

FM Approved - An instrument that meets a specific set of specifications established by Factory Mutual Research Corporation.

Frequency - The number of cycles over a specified time period over which an event occurs. The reciprocal is called the period.

Ground - 1. The electrical neutral line having the same potential as the surrounding earth.
2. The negative side of DC power supply.
3. Reference point for an electrical system.

Hardware - The electrical, mechanical and electromechanical equipment and parts associated with a computing system, as opposed to its firmware or software.

Head Pressure - Pressure in terms of the height of fluid and the specific gravity of the fluid.



Portfolio for Kevin Small

Technical Writer

Doc. Ref : **PM-01.001**

Revision : **1.4**

Date : **2025-12-01**

Section : Page: **17 of 18**

5.2 Abbreviations

'	foot / feet	kg.	kilogram
"	inch / inches	kPa	kilo Pascals
AC	Alternating Current	m	metre
atm.	atmosphere	m ²	square metre
ccw	counter clock-wise	m ³	cubic metre
CO ₂	Carbon Dioxide	Mbps	Mega bits per second
CSA	Canadian Standards Association	MERV	Minimum Efficiency Reporting Value
CEC	Canadian Electric Code	MSDS	Material Safety Data Sheet
CMH	Ceramic Metal Halide	OHSA	Occupational Health and Safety Act
cw	clock-wise	pH	power of hydrogen
DC	Direct Current	PPE	Personal Protective Equipment
deg.	degree	ppm	parts per million
DI	de-ionizing	psi.	pounds per square inch
dwg.	drawing	psia.	pounds per square inch (atmospheric)
EC	electrical conductivity	psid.	pounds per square inch (differential)
EOL	End of Line	psig.	pounds per square inch (gauge)
ESA	Employment Standards Act	PTZ	Pan Tilt Zoom
ft.	foot / feet	RGB	red green blue
ft ²	square foot / square feet	RO	reverse osmosis
ft ³	cubic foot / cubic feet	TDS	total dissolved solids
g	gram	uom	unit of measure
GUI	Graphic User Interface	US	United States
HPS	High Pressure Sodium	USA	United States of America
Hz	Hertz	US gal.	US gallon
in.	inch / inches	UV	Ultra Violet
l, L	litre	v	volts
LEC	Light Emitting Ceramic	VFD	Variable Frequency Drive
LED	Light Emitting Diode	VPN	Virtual Private Network
lb.	pound		



Portfolio for Kevin Small

Technical Writer

Doc. Ref : **PM-01.001**

Revision : **1.4**

Date : **2025-12-01**

Section : Page: **18** of **18**

5.3 Attachments

Dwg No.	Description	Pages
---	Brochure – 120K Injector (separate attachment)	4